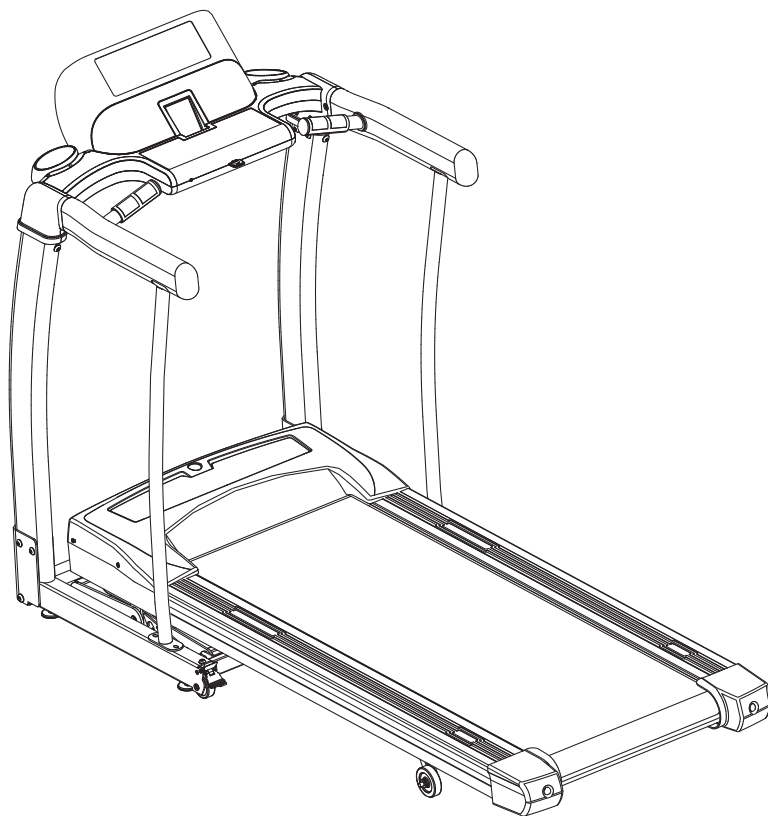


ROJO SERIES



FOR MODEL :

ROJO T4

ROJO T5



HORIZON
FITNESS

ASSEMBLY'S GUIDE

ASSEMBLY

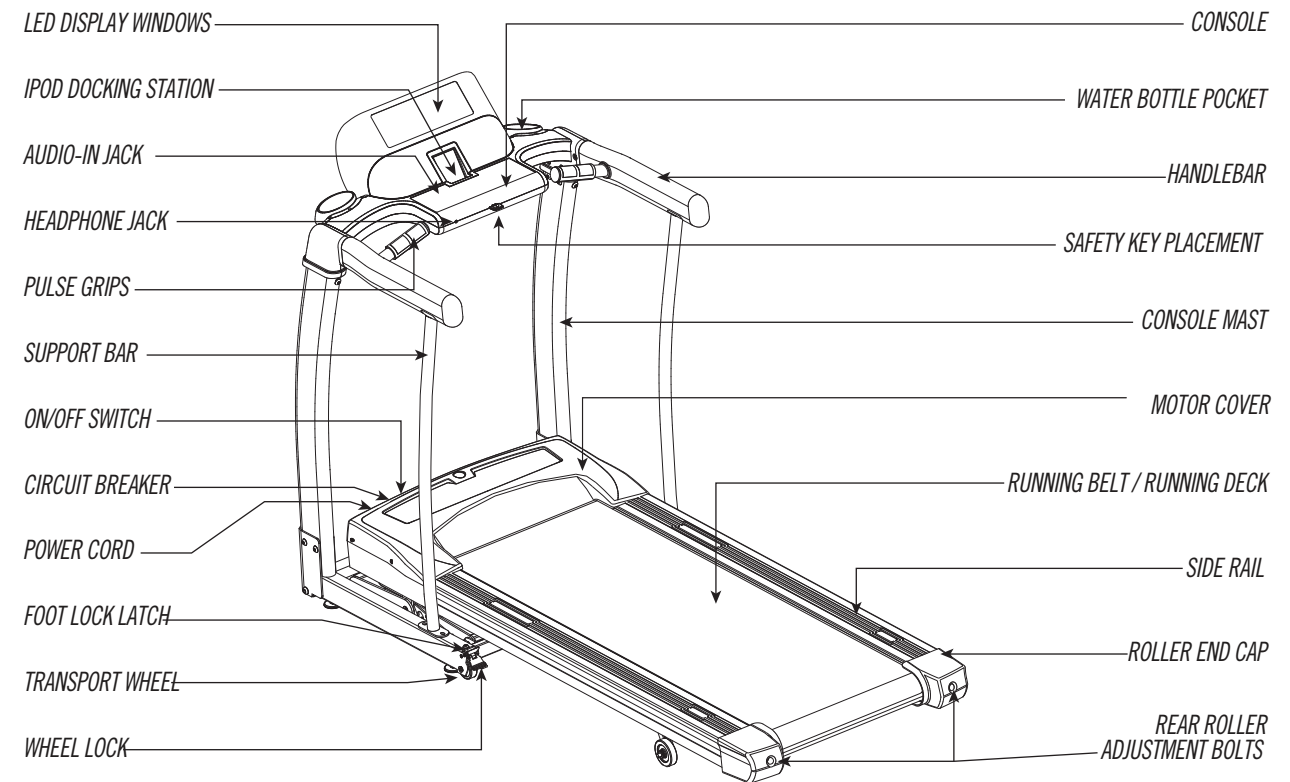
IMPORTANT: READ THESE SAFETY INSTRUCTIONS BEFORE USE!



During the assembly process of the treadmill there are several areas that special attention must be paid. It is very important to follow the assembly instructions correctly and to make sure all parts are firmly tightened. If the assembly instructions are not followed correctly, the treadmill could have frame parts that are not tightened and will seem loose and may cause irritating noises. There should be no side-to-side play in the console masts or any forward and back play in the console assembly or handlebars. If there is any play in these areas, the treadmill has not been properly assembled. To prevent damage to the treadmill, the assembly instructions must be reviewed and corrective actions should be taken.

UNPACKING

Place the treadmill carton on a level flat surface. It is recommended that you place a protective covering on your floor. Take CAUTION when handling and transporting this unit. Never open box when it is on its side. Once the banding straps have been removed, do not lift or transport this unit unless it is fully assembled and in the upright folded position, with the lock latch secure. Unpack the unit where it will be used. The enclosed treadmill is equipped with high-pressure shocks and may spring open if mishandled. Never grab hold of any portion of the incline frame and attempt to lift or move the treadmill. FAILURE TO FOLLOW THESE INSTRUCTIONS COULD RESULT IN INJURY!



TOOLS INCLUDED

- | | |
|--|--|
| <input type="checkbox"/> Screwdriver | <input type="checkbox"/> 8 mm T-wrench |
| <input type="checkbox"/> 5 mm T-wrench | |
| <input type="checkbox"/> 5 mm L-wrench | |

PARTS INCLUDED

- | | |
|---|--|
| <input type="checkbox"/> 1 Console Assembly
(located under treadmill deck) | <input type="checkbox"/> 1 Safety Key |
| <input type="checkbox"/> 2 Console Masts | <input type="checkbox"/> 1 Bottle of Silicone Lubricant |
| <input type="checkbox"/> 2 Handlebars | <input type="checkbox"/> 3 iPod [®] Dock Inserts |
| <input type="checkbox"/> 2 Support Bars | <input type="checkbox"/> 1 Universal MP3 Player Dock Insert |
| <input type="checkbox"/> 2 Water Bottle Pockets | <input type="checkbox"/> 1 iPod [®] Docking Station Rubber Plug |
| <input type="checkbox"/> 6 Hardware Bags | <input type="checkbox"/> 1 Audio Adaptor Cable |
| | <input type="checkbox"/> 1 Power Cord |

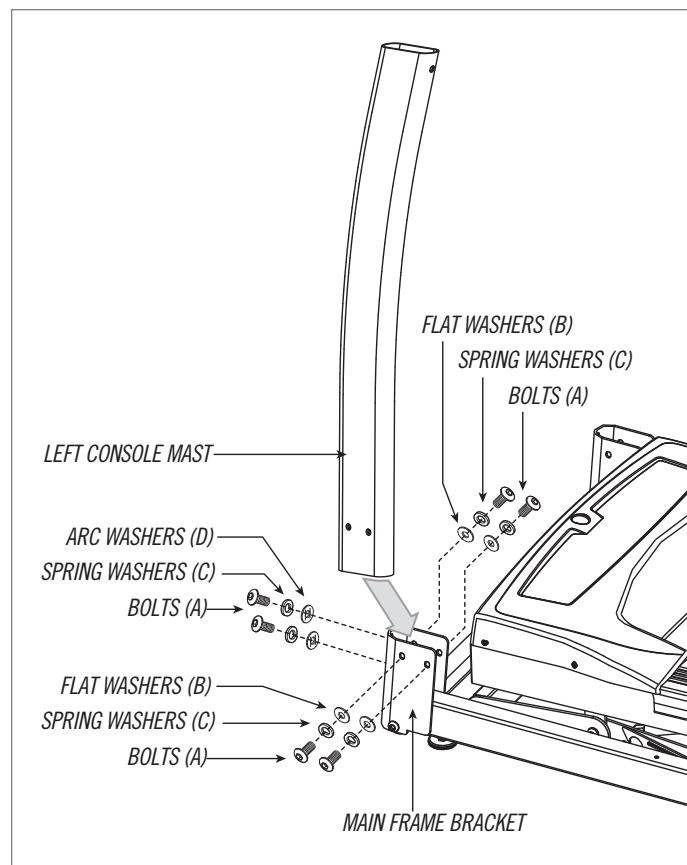
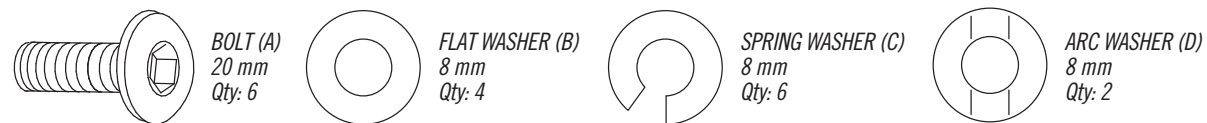
PRE-ASSEMBLY

Disassemble box and remove the cardboard packaging that is not beneath the treadmill. Do not attempt to lift the treadmill at this time. Remove plastic wrap from console masts.

***NOTE:** During each assembly step, ensure that ALL nuts and bolts are in place and partially threaded in before completely tightening any ONE bolt. A light application of grease may aid in the installation of hardware. Any grease, such as lithium bike grease is recommended.

ASSEMBLY STEP 1

HARDWARE BAG 1 CONTENTS:

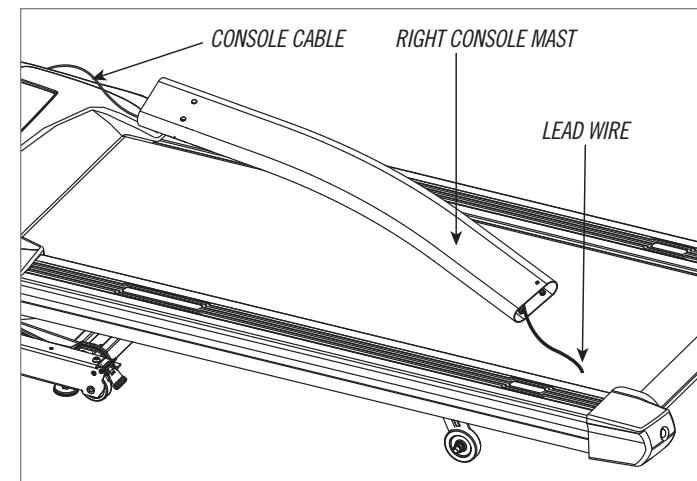
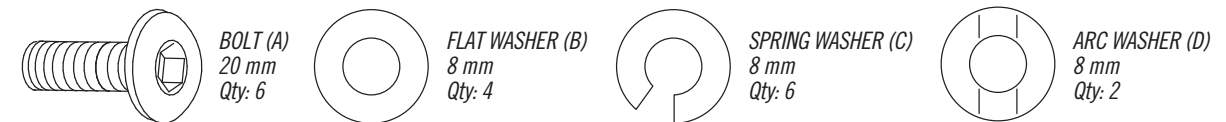


- A** Open **HARDWARE BAG 1**.
- B** Slide **LEFT CONSOLE MAST** into **MAIN FRAME BRACKET**.
- C** Insert 2 **BOLTS (A)**, 2 **SPRING WASHERS (C)** and 2 **FLAT WASHERS (B)** from the bottom outside of the mast to secure the **CONSOLEMAST** to the **MAINFRAMEBRACKET**.
- D** Insert 2 **BOLTS (A)**, 2 **SPRING WASHERS (C)** and 2 **FLAT WASHERS (B)** from the bottom inside of the mast to secure the **CONSOLEMAST** to the **MAINFRAMEBRACKET**.
- E** Insert 2 **BOLTS (A)**, 2 **SPRING WASHERS (C)** and 2 **ARC WASHERS (D)** from the front of the mast to secure the **CONSOLEMAST** to the **MAINFRAME-BRACKET**.

NOTE: Do not completely tighten any screws or bolts until step 6 is complete!

ASSEMBLY STEP 2

HARDWARE BAG 2 CONTENTS:



- A** Pull **LEAD WIRE** through **RIGHT CONSOLE MAST**.

After pulling the lead wire through the mast, the top of the console cable should be located at the top of the mast. Detach and discard lead wire.

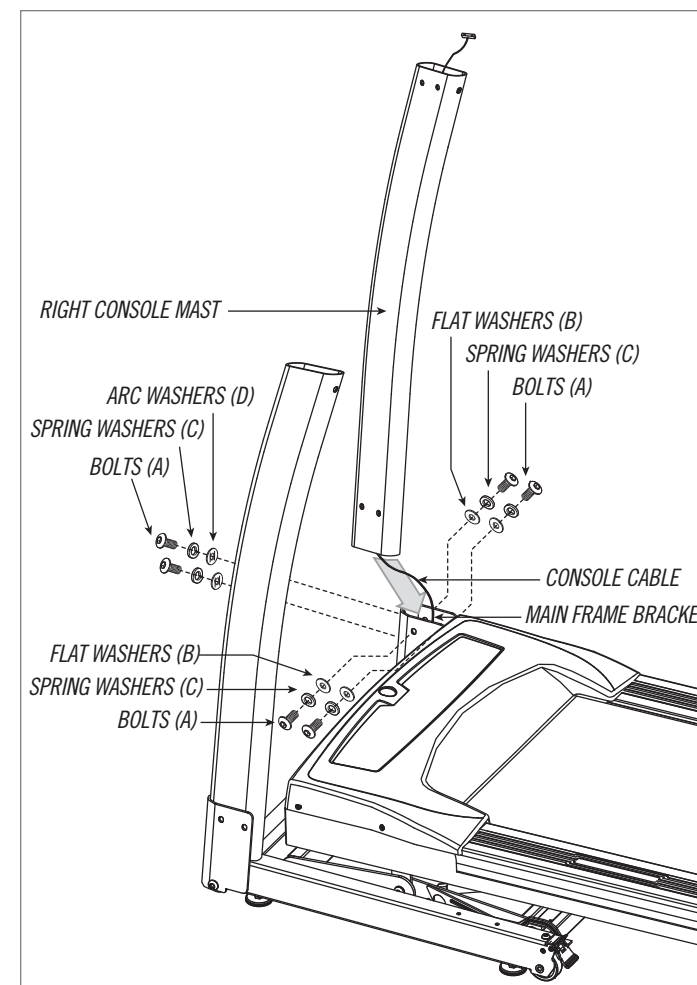
- B** Open **HARDWARE BAG 2**.
- C** Slide **RIGHT CONSOLE MAST** into **MAIN FRAME BRACKET**.

NOTE: Do not pinch **CONSOLE CABLE** when placing the mast onto the main frame.

- D** Insert 2 **BOLTS (A)**, 2 **SPRING WASHERS (C)** and 2 **FLAT WASHERS (B)** from the bottom outside of the mast to secure the **CONSOLE MAST** to the **MAIN FRAME BRACKET**.
- E** Insert 2 **BOLTS (A)**, 2 **SPRING WASHERS (C)** and 2 **FLAT WASHERS (B)** from the bottom inside of the mast to secure the **CONSOLE MAST** to the **MAIN FRAME BRACKET**.

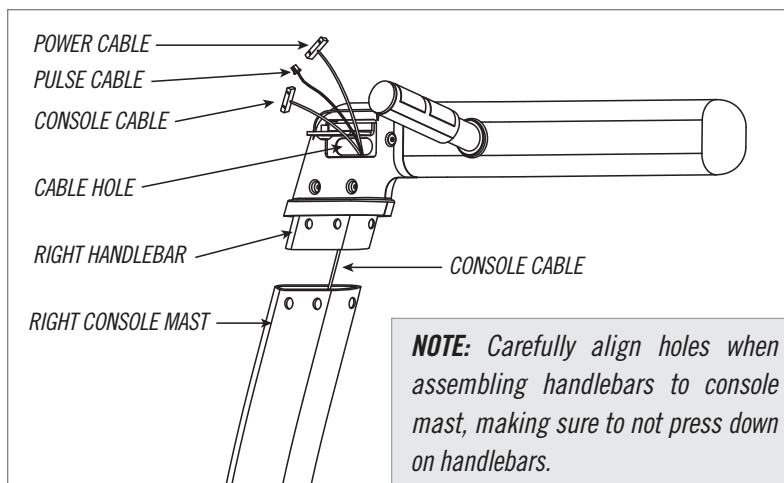
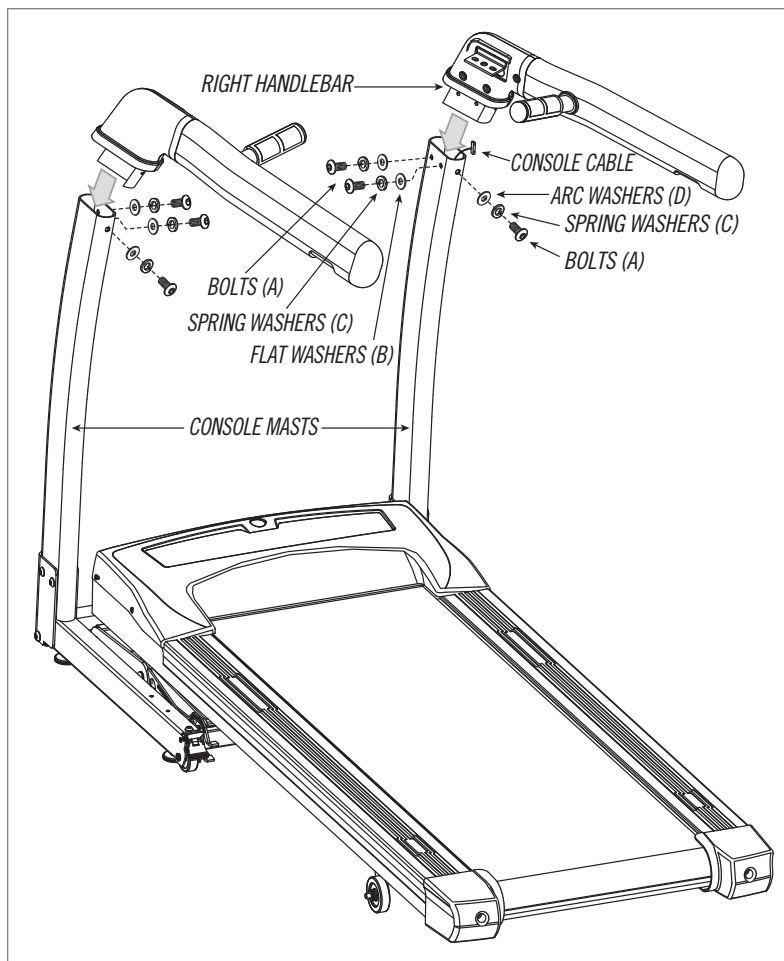
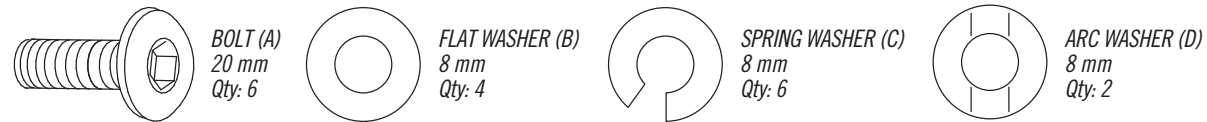
- F** Insert 2 **BOLTS (A)**, 2 **SPRING WASHERS (C)** and 2 **ARC WASHERS (D)** from the front of the mast to secure the **CONSOLE MAST** to the **MAIN FRAMEBRACKET**.

NOTE: Do not completely tighten any screws or bolts until step 6 is complete!



ASSEMBLY STEP 3

HARDWARE BAG 3 CONTENTS:



A Open **HARDWARE BAG 3**.

B With the running deck in the lowered position, place the **RIGHT HANDLEBAR** on top of the **RIGHT CONSOLE MAST**. Carefully route the **CONSOLE CABLE** through the bottom of the handlebar and out the **CABLE HOLE** as shown in second drawing below. The **PULSE CABLE** and **POWER CABLE** should be pulled out of the hole as well.

NOTE: Do not pinch the **CONSOLE CABLE** when placing right handlebar on top of the **RIGHT CONSOLE MAST**.

C To assemble the **RIGHT HANDLEBAR** to the **RIGHT CONSOLE MAST**, insert 2 **BOLTS (A)**, 2 **SPRING WASHERS (C)** and 2 **FLAT WASHERS (B)** in the inside of the mast and 1 **BOLT (A)**, 1 **SPRING WASHER (C)** and 1 **ARC WASHER (D)** in the rear of the mast as shown.

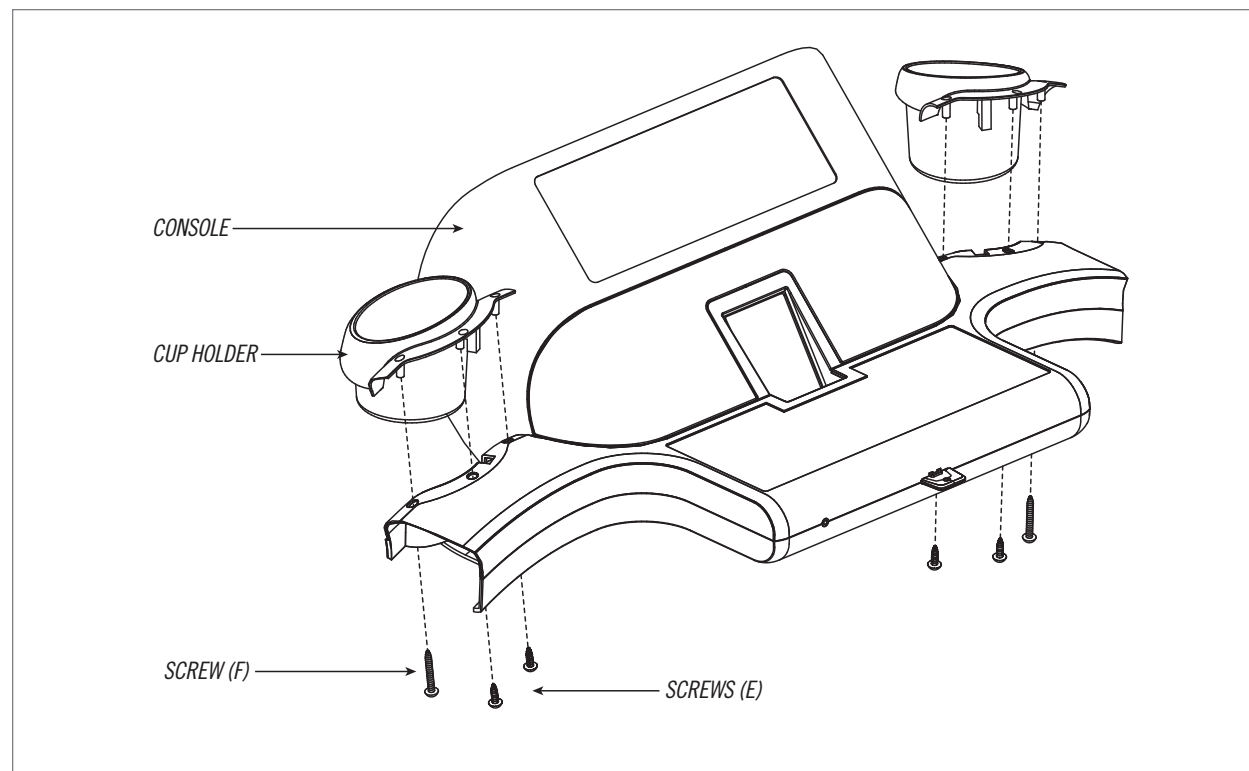
D Repeat on other side.

NOTE: Only the pulse cable will need to be routed through the cable hole on the left handlebar.

NOTE: Do not completely tighten any screws or bolts until step 6 is complete!

ASSEMBLY STEP 4

HARDWARE BAG 4 CONTENTS:



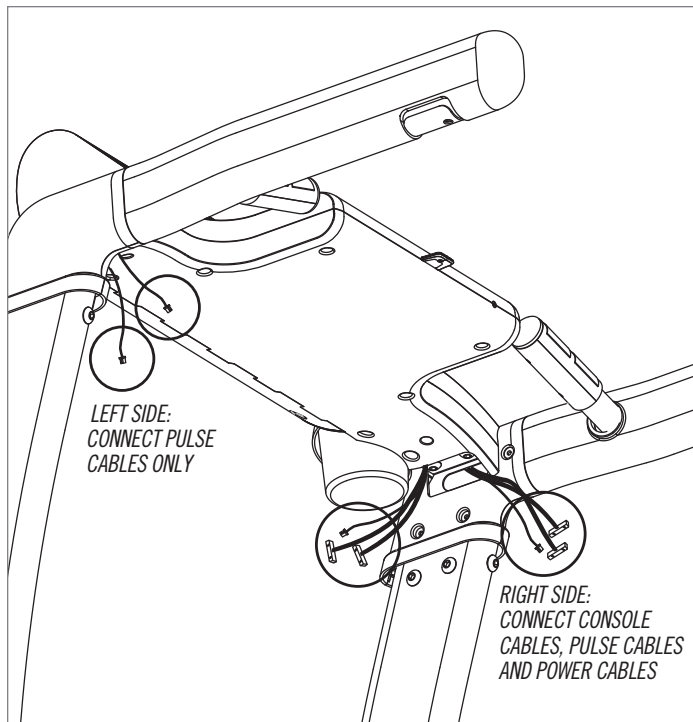
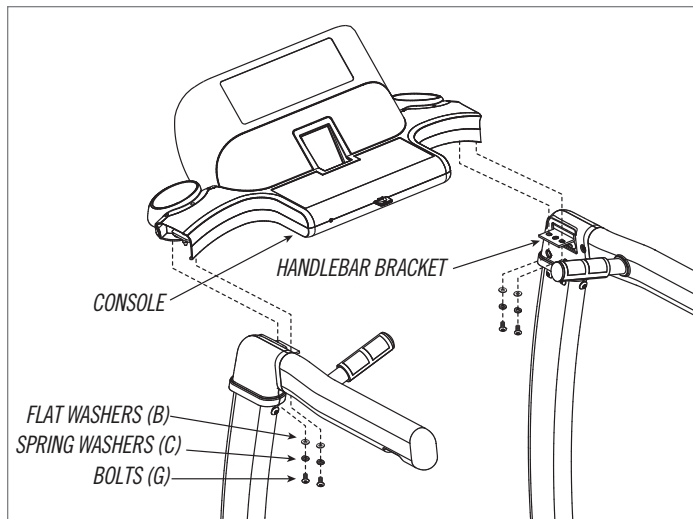
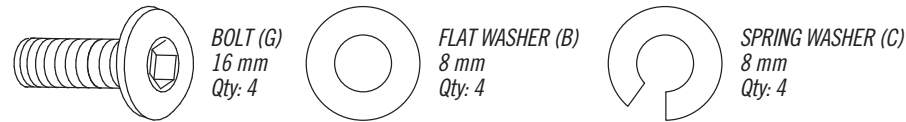
A Open **HARDWARE BAG 4**.

B Attache **CUP HOLDERS** to **CONSOLE** by inserting 4 **SCREWS (E)** and 2 **SCREWS (F)**.

NOTE: Assembly of cup holders may be easier if console is flipped upside down before inserting screws. Be careful not to overtighten screws.

ASSEMBLY STEP 5

HARDWARE BAG 5 CONTENTS:



A Open **HARDWARE BAG 5**.

B Place **CONSOLE** onto **HANDLEBAR BRACKETS** as shown.

NOTE: Do not pinch **CONSOLE CABLE** when placing the console onto the handlebar brackets.

C Insert 2 **BOLTS (G)**, 2 **SPRING WASHERS (C)** and 2 **FLAT WASHERS (B)** through the bottom of the **HANDLEBAR BRACKET** to secure the console to the **HANDLEBAR BRACKET**.

D Repeat on other side.

E Reach inside the right underside of the console to pull out the **CONSOLE CABLE**, **PULSE CABLE** and **POWER CABLE**. Attach to the matching cables that are hanging out of the cable hole in the handlebar.

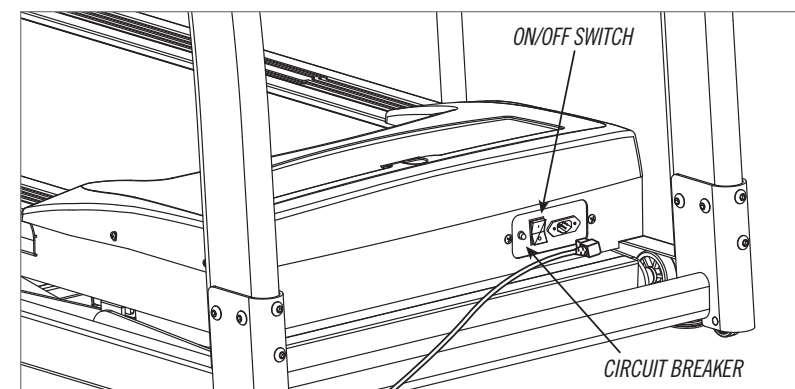
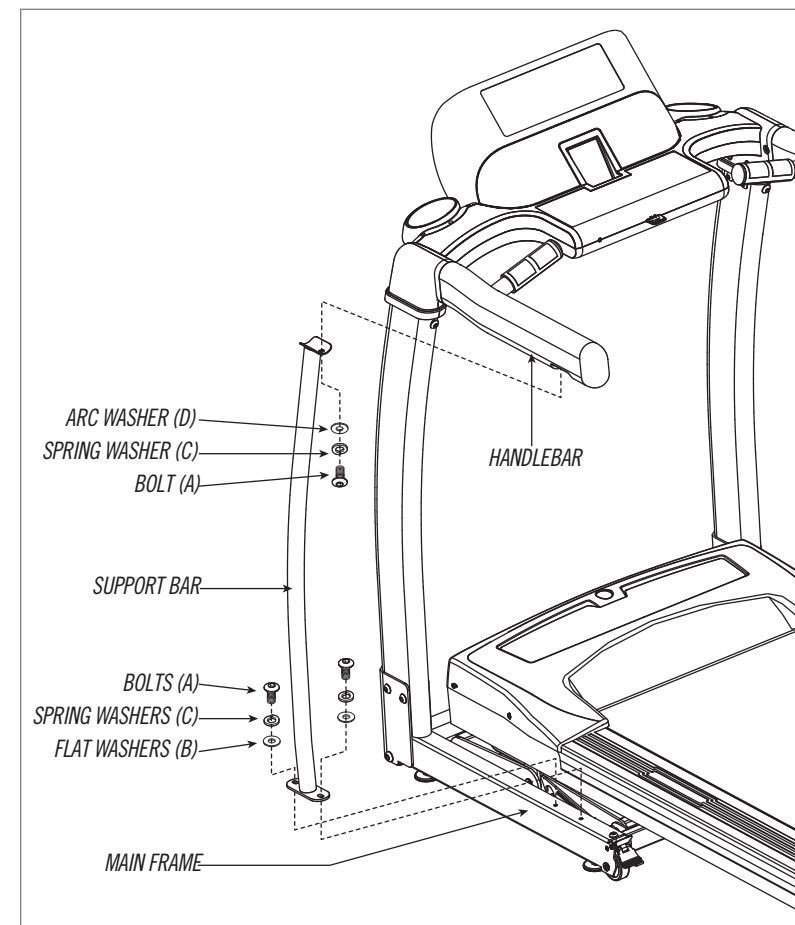
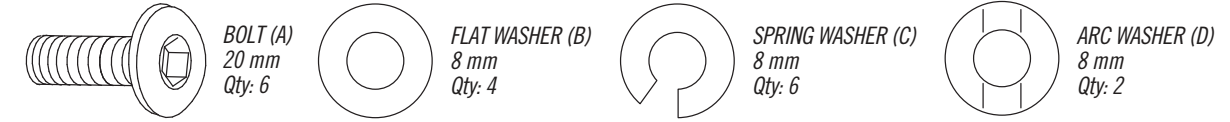
F Repeat on left side to attach **PULSE CABLE**.

G Thread attached cables back through the cable holes when finished.

NOTE: Do not completely tighten any bolts until step 6 is complete!

ASSEMBLY STEP 6

HARDWARE BAG 6 CONTENTS:



A Open **HARDWARE BAG 6**.

B With the running deck in the lowered position, place the **SUPPORT BAR** between the **HANDLEBAR** and the **MAIN FRAME**.

C To attach the **SUPPORT BAR**, insert 1 **BOLT (A)**, 1 **SPRING WASHER (C)** and 1 **ARC WASHER (D)** in the top of the **SUPPORT BAR** and 2 **BOLTS (A)**, 2 **SPRING WASHERS (C)** and 2 **FLAT WASHERS (B)** in the bottom of the **SUPPORT BAR** as shown.

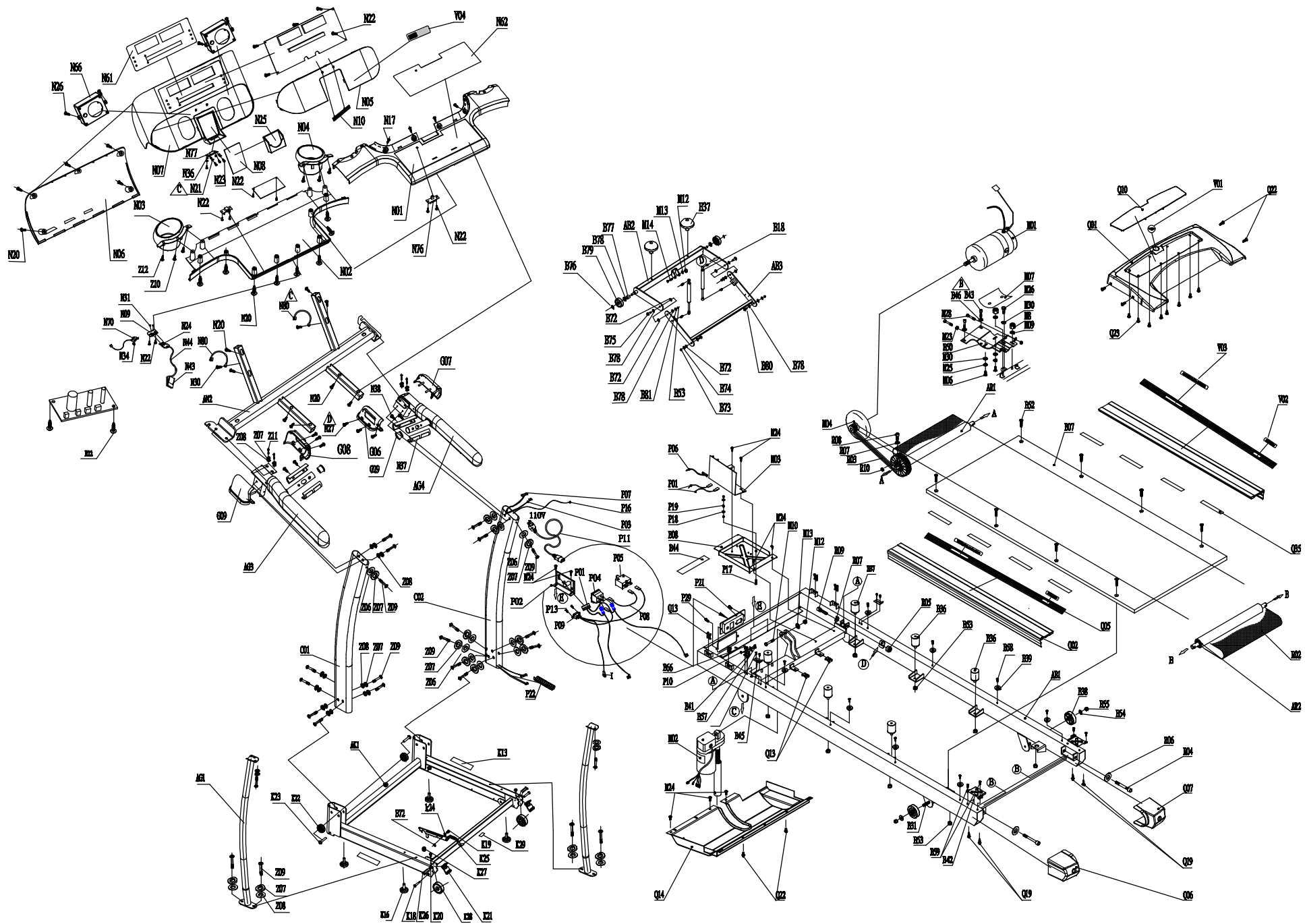
D Repeat on the other side.

E Connect power plug to the treadmill and connect the cord to a power outlet. The on/off switch is located next to the power cord. Flip this switch to the 'ON' position, so that the switch is lit. You will hear a beep and the console will light up.

F Before the first use, lubricate the treadmill deck by following the instructions in the Maintenance section.

YOU'RE FINISHED!

EXPLODED VIEW ROJO T4 / ROJO T5



SPARE PARTS LIST
ROJO T4 / ROJO T5

Reference number	English Description
Q02	Right Foot Rail Set
Q02	Left Foot Rail Set
M01	Motor Set
Q01	Motor Cover Set
AN1	Console Set
AG3	Left Handlebar Set
AB2	Elevation Rack Set
AG4	Right Handlebar Set
AK1	Base Frame Set
AB1	Frame Set; Painting; LM445; TM364
AB2	Elevation Rack Set
AB3	Supt Plate; Folding; Painting; TM363
AG3	Left Handlebar Set
AG4	Right Handlebar Set
AK1	Base Frame Set
AN1	Console Set
AN2	Console Base Set; Painting; LM445; TM363
AR1	Roller Set; Front; Texture; TM136
AR2	Roller Set; Rear; TM105
B07	Running Deck; Silicon; 1340*608*18T; TM36
B08	Fix Plate; CTL Board; SPC; TM148
B18	Air Shock; QDY1000N; TM364

Reference number	English Description
B36	Elastomer Rubber 40 Long Thread
B37	Elastomer; Running Deck; 30x37x26; TM41
B38	Wheel; Nylon; 74; TM27
B39	Fix Plate; Side Rail; TM08-141F
B41	Fix Plate; Sensor; AL
B42	End board; Painting; KD-A732B (No Rohs); TM3
B44	Foam Tape; Double; 150x30x3t; TM27
B45	Side Rail Fixing Board (Paint)
B50	Motor Fix plate; Painting; TM284;
B52	Screw; Hex Socket; Sink; M8x1.25Px35L; Adher
B53	Nut LK M8 CHM; Zn-BL
B54	Washer; Flat; 10.5x20.0x2.0t; Black Zinc
B55	Nut; Nylon; 3/8"-16UNC; Bed
B57	Screw BH M3X8 Tapped Gap
B58	Screw; Phillip; Sink; Tapped; ϕ 5x15L; Gap
B59	Screw; Phillip; BH; Big; M5x0.8Px12L; Zn-BL
B66	Screw; Phillip; BH; T apped; 4x12L; Gap; Zn-B
B72	Washer; Flat; Teflon; 10.5x20.0x1.0t
B73	Nut; Nylon; M6x1.0P; Zn-BL
B74	Washer; Flat; ϕ 6.5x ϕ 19.0x2.0t; Black Zinc
B75	Screw; Special
B80	Screw; Special; **Disc Not Stocking

Reference number	English Description
B81	Washer; Flat; ϕ 8.2x ϕ 16.0x2.0t; Zn-BL
C01	Console Mast Set; L; Exrta-Work; Net Print
C02	Console Mast Set; R; Exrta-Work; Net Print
G06	Cover; left; Arm Rest; R; ABS; Black; TM364
G07	Cover; right; Arm Rest; R; ABS; Black; TM364
G08	Cover; left; Arm Rest; L; ABS; Black; TM364
G09	Cover; right; Arm Rest; L; ABS; Black; TM364
G29	Cap; PVC; BL; TM67
K16	Leveler Side
K18	Screw; Hex Socket; Sink; M8x1.25Px40L
K19	Screw; M8x1.25P
K23	Screw; Umbrella Hex Scket; M10x1.5Px50L
K24	Washer; Flat; ϕ 10.5x ϕ 18.0x1.5t; TM283
K26	Screw BH M4x0.7Px40L
K27	Spring; EXT; 2.0x16.0x50.0Lx12N; CHM
M01	Motor Set
M02	AC Elevator; 110V/80mm(225/3.96-4pin)
M06	Screw HEX 5/16-18UNCx16L
M07	Elastomer Motor; Ruber **Disc Use 056374-AA
M08	Nut LK M8 CHM; Zn-BL
M09	Washer; Flat; 8.3x16.0x1.3t; Zn-BL
M10	Screw; HH; 3/8"-16 UNCx47mm; MT; BZN; F-T

Reference number	English Description
M12	Nut; NLK; 3/8 16UNC; BOX; BED"USE 004934-Z"
M13	Washer; Flat; 10.5x20.0x2.0t; Black Zinc
M14	Screw; Hex; W3/8x60L **Disc Use 004603-ZA
M23	Nut HEX M6;Zn-BL
M24	Screw; Phillip; BH; Tapped; 4x12L; Gap; Zn-B
M25	Washer; SPL; 8.2x15.4x2.0t; CST; BAN
M26	Screw; Hex Socket; Round; M8x1.25Px20.0L; Ad
M28	Screw; Hex; M6x1.0Px30L
M30	Washer; Flat; 8x16x1.4t
N01	Cover; Console; U Panting; ABS; Salsa
N02	Cover; Console; D; Panting; ABS; Salsa
N03	Bottle Holder; L; painting; DM505; TM363
N04	Bottle Holder; R; painting; DM505; TM363
N05	Cover; Metal Net; Trumpet; Painting; LM445
N06	Cover; Console; B; Panting; ABS; Salsa
N07	Console Overlay; Panting; ABS; Salsa
N10	Decal, Horizon; Marking; EP216
N15	Boot; iPod; TM308-1US
N17	Screw; Phillip; BH; Tapped; 4x8L; Gap; Zn-BL
N19	Foam; iPod; TM318-1US
N20	Screw; BH; M4x15L; SM; PH; CST; BOX; F-T
N20	Screw; Phill; 4x12L; BI**Disc Use 004620-00

SPARE PARTS LIST
ROJO T4 / ROJO T5

Reference number	English Description
N21	Washer; Flat; 3.2x8.0x1.0t; Zn-BL
N22	Screw; Phillip; BH; Tapped; 3x6L
N23	Screw; Phillip; BH; Tapped; 3x10L; Zn-BL
N25	Cover; iPod; TM318
N26	Screw; Phillip; BH; Tapped; 3x12L; Gap; Zn-B
N30	Screw; Phillip; BH; Tapped; 4x8L; Color Zinc
N36	iPod Spacer
N38	Screw; Phillip; Round; 3x20L; BED (Black); Ga
N51	Foam; iPod; TM318-1US
N52	Foam; iPod; TM318-1US
N61	Overlay; Manipulate; 1 (0.25mmPC); TM371
N62	Overlay; Manipulate; 2 (Keypad); TM371
N65	Connect Wire;VFD- iPod;600mm :500mm;TM371
N66	Trumpet; Voice Box; 3W; XHS-2Y; 250MM
N68	Grounding Wire; Pulse; 150L
N69	Three-D Earphone Wire; PJ-2030T (Sockte 3)
N70	Wire; Safety Switch; 9216+2.5-2P; 480L
N70	Connect Wire;iPod-PCB; 250 (XHS-6Yx2)
N71	Connect Wire; Key250 (XHS-10Yx2)
N72	Connect Wire; Grip Pulse; SM-2A; 24AWG; 600
N73	Connector Wire; Earphone; 180mm; 2.54 (3P-3P
N74	UCB; T1201; H103S102

Reference number	English Description
N76	Audio Frequency Set; OUT; H Ver.
N77	CTL Board; iPod; H102; SOO- C135A
N79	Connect Wire; VFD; 200mm (XHS-4Y+XHS-3Y)
P01	Power Wire; Control Board; 500; 16AWG+150
P02	Adaptr; AC100~240V; 12V/1.5A- Speaker Board
P03	PWR Wire; VFD; 2600L (VH-2Y+EL-2Y)
P04	Switch; POWER; RF-1004 ROHS; TM13; TM13-1
P05	Breaker; Current; 12A125V/250V; UL; TM44
P07	Connect Wire; Console; 2450L
P08	Wire; Bslink; 16AWG;60; **Disc Use 002124-B
P10	Sensor Wire; 1000(Magnet Reed Tube+2.5-2P
P13	Screw; M3x0.5Px10LZinc **Disc Use 004415-Z
P17	Screw; Phillip; BH; M5x0.8Px25L; Ni; Gap
P18	Washer; EXT; 5.3X10X0.6T; CST; ZNC
P19	Nut; HX; M5x0.8P; CST; BAN
P21	Fixing Base; Power Switch; Painting; MM330
P29	Screw BH M5X12 Self Tapping; Zn-BL
Q01	Motor Cover Set
Q02	Left Foot Rail Set
Q06	Cover; L; B; Panting; Salsa
Q07	Cover; R; B; Panting; Salsa
Q13	Tinnerman Nut Sheet Metal M5

Reference number	English Description
Q14	Cover; Motor; D; ABS; 75140; TM145
Q19	Screw; Phillip; Big BH; Tapped; 4x12L
Q22	Screw; Phillip; Big BH; Tapped; ϕ4x15L
Q23	Screw; BH; M4x15L; SM; PH; CST; BOX; F-T
R02	Running Belt; B; 495x3048x1.6t;□"Horizon"
R03	Belt; Poly-V; 210-J8; Net Print
R04	Screw;Hex Socket;Round;M10x1.5Px90L.;Zn-
R05	Nut LK M8 CHM; Zn-BL
R06	Washer; Flat; 10.2x20.0x1.5t; Zn-BL
R07	Washer; Flat; 8.3x16.0x1.3t; Zn-BL
R08	Screw; Hex Socket; Round; M8x1.25Px25L; Zn-
R09	Screw; Hex Socket; Round; M8x1.25Px55L; BED
R10	Magnet 10X3T
V04	Sticker; iPod; TM371-1US noROHS
V05	Sticker; Audio out; TM318-1US
V33	Instruction Manual; TM371-1US
X01	Shipping Box; TM371B-1US
Z02	Tie Mount; Self Adhesive; Nylon66; HC-101; W
Z04	Driver; Screw; Phillip; 5x75
Z13	Wrench; Hex;T-Type; #8x168L
Z24	Wrench; Hex; L-Type; 5mmx168L
Z26	Wrench; L-Type#5x150L **Disc Use 005395-Z



HORIZON
FITNESS